

First Prototype

2D Truss Frame



4 1 in., 1-1/4 in. or 1-1/2 in. steel angle bar

5 2D truss fixture — used to hold metal

6 lock clamps to hold angle bar to 2D

truss fixture, both sides and ends;

7 C-clamps to hold angle bar to 2D truss

of desired length, pre-drilled

per requirements;

8 2D truss frame.

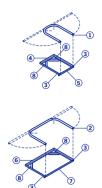
in place during welding;

fixture, 50 cm length-wise;





Pipe Bending Measurement Frame



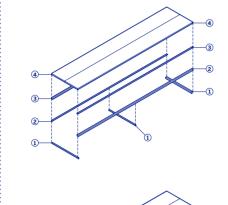
Ø 2.5 CM (1 IN.) GALVANIZED STEEL **ROUND PIPE**

- 1 42.5 x 30 cm U-element, 96-104 cm
- with 10 cm (4 in.) radius of curvature; **2** 42.5 x 61.5 cm U-element, 128-136 cm with 10 cm (4 in.) radius of curvature.

2.5 CM (1 IN.) MILD STEEL ANGLE BAR

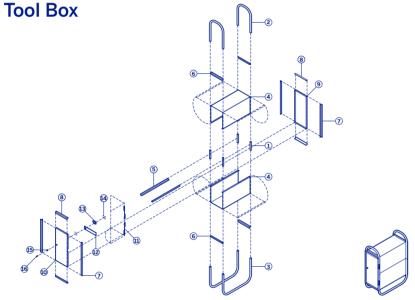
- **3** 42.5 cm inside length, miter joint cut;
- 4 30 cm inside length, miter joint cut; 5 30 cm length welded to underside of (3);
- 6 61.5 cm inside length, miter joint cut;
- **7** 61.5 length welded to underside of (3);
- 8 15.6 cm corner bracing welded to underside of frame.

Work Bench



2.5 CM (1 IN.) GALVANIZED ANGLE BAR

- 1 56.3 cm 3 pcs; 2 247.5 cm - 2 pcs;
- 3 247.5 cm 2 pcs;
- HARDWOOD BOARDS
- 4 2 cm x 28 cm x 247.5 cm screwed together through T&G joint at center and to steel angle bar -2 pcs.



Ø 2 CM (3/4 IN.) GALVANIZED STEEL ROUND PIPE 9 24.6 x 60 cm fixed panel inset, with

- 1 15 cm 2 pcs;
- \emptyset 2.5 CM (1 IN.) GALVANIZED STEEL ROUND PIPE **2** 42.5 x 30 cm U-element — 2 pcs;
- **3** 42.5 x 61.5 cm U-element 2 pcs;
- 2.5 CM (1 IN.) GALVANIZED STEEL ANGLE BAR 4 23 in. — 2 pcs;
- **5** 25 cm long (10 in.) -4 pcs;
- **6** 60 cm long 4 pcs; **7** 24.6 cm long — 4 pcs;

1.25 MM GALVANIZED STEEL SHEET

Square Pyramid (Half-Octahedron)

- **8** 23 in. long box, folded per 3/4 in. + 12 in. + 10 in. + 12 in. + 3/4 in. edge lengths — 2 pcs;
- 3/4 in. tabs;
- **10** 24.6 x 60 cm door panel inset notched and drilled to match lockset, with 3/4 in. tabs;

DOOR HARDWARE

- 11 1 pair of stainless steel hinges;
- 12 5 cm (2 in.) galvanized steel flat bar, 24.6 cm long drilled ø 2 cm to match lockset;
- 13 stainless steel lockset with ø 1.8 cm cylinder;
- **14** set of four Alu-Zinc bolts and nuts to fix lockset to steel flat bar;
- **15** lock ring washer to close 1 mm gap;

3 20 cm x 2 cm hardwood board

with chamfered edges, planed

5 CM (2 IN.) MILD STEEL ANGLE BAR

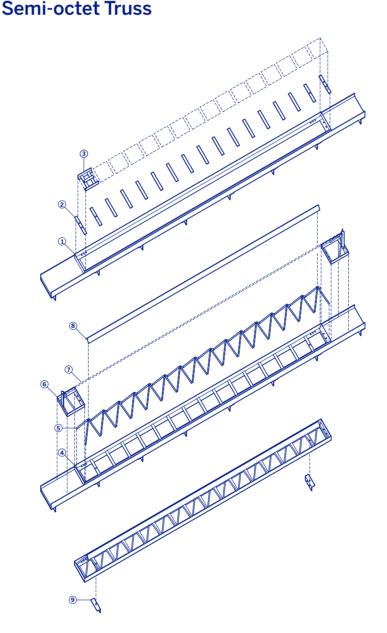
−8 pcs;

and squared;

1 21 cm, set at 50 cm center-to-center

2 259.5 cm, set 20 cm apart (inside

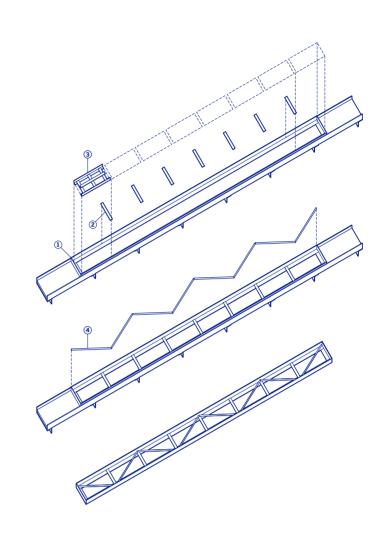
dimension) -2 pcs;



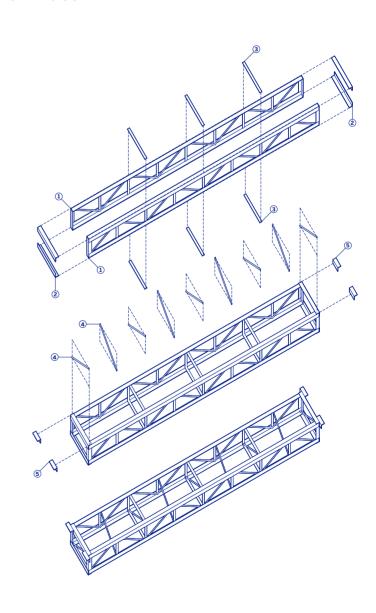
1-1/2 IN. GALVANIZED STEEL ANGLE BAR

- 1 2D truss frame, 20 cm x 282.5 cm pre-drilled for bolted connections both ends;
- 2 19.6 cm x 2.5 cm (1 in.) galvanized steel flat bar spaced at 20 cm center-to-center, pre-drilled for bolted **7** connections both ends — $17 \,\mathrm{pcs};$
- **3** spacing guide, 17.5 cm; 4 2D ladder subassembly;
- **5** square pyramids (half-octahedron) formed out of ø 10 mm or 12 mm iron rods - 16 pcs;
- **6** top chord welding guide -2 pcs (1 pair) set on either side of 2D ladder truss;
- string line used as a guide when setting square pyramid elements;
- **8** 265 cm, welded to span apexes of square pyramids;
- **9** pre-drilled flanges welded to underside of semi-octet truss -2 pcs.

2D Truss



- 1 1-1/2 in. galvanized steel angle bar 2D truss frame, 20 cm x 280.8 cm pre-drilled for bolted connections
- both ends; 2 2.5 cm (1 in.) galvanized steel flat bar, 18.8 cm spaced at 35 cm center-to-
- center and welded to 2D truss frame -7 pcs;
- **3** spacing guide, 32.5 cm;
- 4 ø 10 mm or 12 mm iron rod webbing, 39.4 cm long welded to modified 2D ladder subassembly.



- 1 1-1/2 in. galvanized steel 2D truss 2 pcs mirrored and oriented in opposite directions;
- 2 1-1/2 in. galvanized steel angle bar, 37.5 cm long -4 pcs;
- 3 1 in. galvanized steel flat bar, 36.7 cm long - 6 pcs;
- 4 ø 10 mm or 12 mm iron rod diagonal cross bracing, 40 cm long welded to interior corner of angle bars at 35 cm center-to-center, typically — 9 pcs;
- 5 1-1/2 in. galvanized steel bar, 10 cm (4 in.) bracket welded to all four top corners of box truss -4 pcs.



5 CM (2 IN.) MILD STEEL ANGLE BAR

1 17.5 cm, oriented down -2 pcs;

2 17.5 cm, oriented upward -2 pcs;

3 2.5 cm (1 in.) mild steel angle bar,

20 cm cut taper to form half-

octahedron -4 pcs;

First prototype of AMP spacecraft under construction in Agbogbloshie.

4 square pyramid (half-octahedron)

6 ø 10 mm or 12 mm iron rod square

required for semi-octet truss.

pyramid (half octahedron) — 16 pcs

welding stand;

5 1 cm glass marble;







